

Self Supporting Cones		Large Cones	
Regular	Iron Free	Regular	Iron Free

Heating Rate (°F/hr)

Cone	108	270	108	270	108	270	108	270
022	1087	1094						
021	1112	1143						
020	1159	1180						
019	1252	1283			1249	1279		
018	1319	1353			1314	1350		
017	1360	1405			1357	1402		
016	1422	1465			1416	1461		
015	1456	1504			1450	1501		
014	1485	1540			1485	1537		
013	1539	1582			1539	1578		
012	1582	1620			1576	1616		
011	1607	1641			1603	1638		
010	1657	1679	1627	1639	1648	1675	1623	1636
09	1688	1706	1686	1702	1683	1702	1683	1699
08	1728	1753	1735	1755	1728	1749	1733	1751
07	1789	1809	1780	1800	1783	1805	1778	1796
06	1828	1855	1816	1828	1823	1852	1816	1825
05 1/2	1859	1877	1854	1870	1854	1873	1852	1868
05	1888	1911	1899	1915	1886	1915	1890	1911
04	1945	1971	1942	1956	1940	1958	1940	1953
03	1987	2019	1990	1999	1987	2014	1989	1996
02	2016	2052	2021	2039	2014	2048	2016	2035
01	2046	2080	2053	2073	2043	2079	2052	2070
1	2079	2109	2082	2098	2077	2109	2079	2095
2	2088	2127			2088	2124		
3	2106	2138	2109	2124	2106	2134	2104	2120
4	2124	2161			2120	2158		
5	2167	2205			2163	2201		
5 1/2	2197	2237			2194	2233		
6	2232	2269			2228	2266		
7	2262	2295			2259	2291		
8	2280	2320			2277	2316		
9	2300	2336			2295	2332		
10	2345	2381			2340	2377		

Self Supporting Cones		Large Cones	
Regular	Iron Free	Regular	Iron Free

Heating Rate (°F/hr)

Cone	108	270	108	270	108	270	108	270
11	2361	2399			2359	2394		
12	2383	2419			2379	2419		
13	2428	2458			2410	2455		
13 1/2	2466	2493						
14	2489	2523			2530	2491		
14 1/2	2527	2568						
15	2583	2602			2595	2608		
15 1/2	2617	2633						
16	2655	2687			2651	2683		
17	2694	2709			2691	2705		
18	2736	2746			2732	2743		
19	2772	2786			2768	2782		
20	2811	2824			2808	2820		
21	2851	2860			2847	2856		
23	2890	2898			2887	2894		
26					2892	2921		
27					2937	2961		
28					2946	2971		
29					2955	2993		
30					2977	3009		
31					3022	3054		
31 1/2					3063	3088		
32					3103	3123		
32 1/2					3124	3146		
33					3150	3166		
34					3195	3198		
35					3243	3243		
36					3268	3265		